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ABSTRACT OF THE DISCLOSURE

This ion source is set up to satisfy a relation $L \,<\, 3.37 B^{-1} \sqrt{(V_A)} \,\times\, 10^{-6}$

where the arc voltage applied between a plasma production vessel 2 and a filament 8 is $V_A[V]$, the magnetic flux density of a magnetic field 19 within the plasma production vessel 2 is B[T], and the shortest distance from a most frequent electron emission point 9 located almost at the tip center of the filament 8 to a wall face of the plasma production vessel 2 is L[m].